

5 WHY's TEMPLATE

DEFINE THE PROBLEM	<div style="border: 1px solid black; height: 40px; width: 100%;"></div>				
WHY IS THIS A PROBLEM?	<p>PRIMARY CAUSE Why is it happening?</p> <p>1 <div style="border: 1px solid black; width: 600px; height: 30px;"></div></p> <p>Why is that?</p> <p>2 <div style="border: 1px solid black; width: 580px; height: 30px;"></div></p> <p>Why is that?</p> <p>3 <div style="border: 1px solid black; width: 560px; height: 30px;"></div></p> <p>Why is that?</p> <p>4 <div style="border: 1px solid black; width: 540px; height: 30px;"></div></p> <p>Why is that?</p> <p>5 <div style="border: 1px solid black; width: 520px; height: 30px;"></div></p> <p>ROOT CAUSE</p> <p><small>NOTE: If the final "Why" has no controllable solution, return to the previous "Why."</small></p>				
CORRECTIVE ACTION TO TAKE	<table border="0"><tr><td data-bbox="310 1101 1455 1396" rowspan="3">CORRECTIVE ACTION <div style="border: 1px solid black; height: 180px; width: 100%;"></div></td><td data-bbox="1522 1101 1974 1190">PARTY RESPONSIBLE <div style="border: 1px solid black; height: 20px; width: 100%;"></div></td></tr><tr><td data-bbox="1522 1239 1974 1295">DATE ACTION TO BEGIN <div style="border: 1px solid black; height: 20px; width: 100%;"></div></td></tr><tr><td data-bbox="1522 1344 1974 1396">DATE TO COMPLETE <div style="border: 1px solid black; height: 20px; width: 100%;"></div></td></tr></table>	CORRECTIVE ACTION <div style="border: 1px solid black; height: 180px; width: 100%;"></div>	PARTY RESPONSIBLE <div style="border: 1px solid black; height: 20px; width: 100%;"></div>	DATE ACTION TO BEGIN <div style="border: 1px solid black; height: 20px; width: 100%;"></div>	DATE TO COMPLETE <div style="border: 1px solid black; height: 20px; width: 100%;"></div>
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